

SHELF LIFE AND STORAGE

Apply film within one year of receipt. Gerber UVGuard 9 should be stored in a clean area free from excessive moisture and sunlight. Storage temperature is 40 to 100 F (4 to 38 C).

MAINTENANCE

Clean the face of Gerber UVGuard 9 with a mild, non-abrasive soap with a soft cloth or sponge. The cleaner must have a pH value between 3.0 and 11.0. Avoid soaps containing grit, abrasives, strong solvents or alcohol.

APPLICATION TECHNIQUES

Note: Use the minimum amount of pressure needed and unwind tension to obtain good results. This helps reduce the chance of the overlaminating tunneling as it is applied.

The following application procedure is recommended for applying Gerber UVGuard 9 to your printed graphic:

1. Print your graphics with Gerber Series 220 or 225.
2. Take the printed 220 or 225 out of the printer.
3. Using a cold roll laminator (preferred), or by hand (use application tape), apply Gerber UVGuard 9 over the printed graphic. Use care to ensure that the punch holes of the 220 or 225 are not obstructed by the laminate.
4. Load laminated graphic into the plotter and line up the cut registration mark using the "bomb sight".
5. Increase your tool force setting on your plotter before cutting the laminated graphic. The optimal cut will penetrate through the laminate and base film without cutting through the liner.
6. Weed graphic as you normally would.

PHYSICAL PROPERTIES

Thickness	1 mil with adhesive
Film Color	Clear
Adhesive	Permanent
Adhesive Color	Clear
Liner	Kraft paper
Dimensional Stability	.032 (.81 mm)
Application Temperature	60 F to 100 F (15 C to 37 C)
Operating Temperature	-65 F to 225 F (-54 C to 107 C)

RELATED LITERATURE

Refer to Product Bulletins of relevant foils and materials for product-specific handling, production, and finishing information.
